

UNCOMPLICATED LOW COST

Meltog

Rotary Flanging and Beading Machines

DBN/1 for small & medium sizes

DBN/2 for medium & large sizes

No diameter change part tooling required

Easy maintenance

**Variable
speed drive**

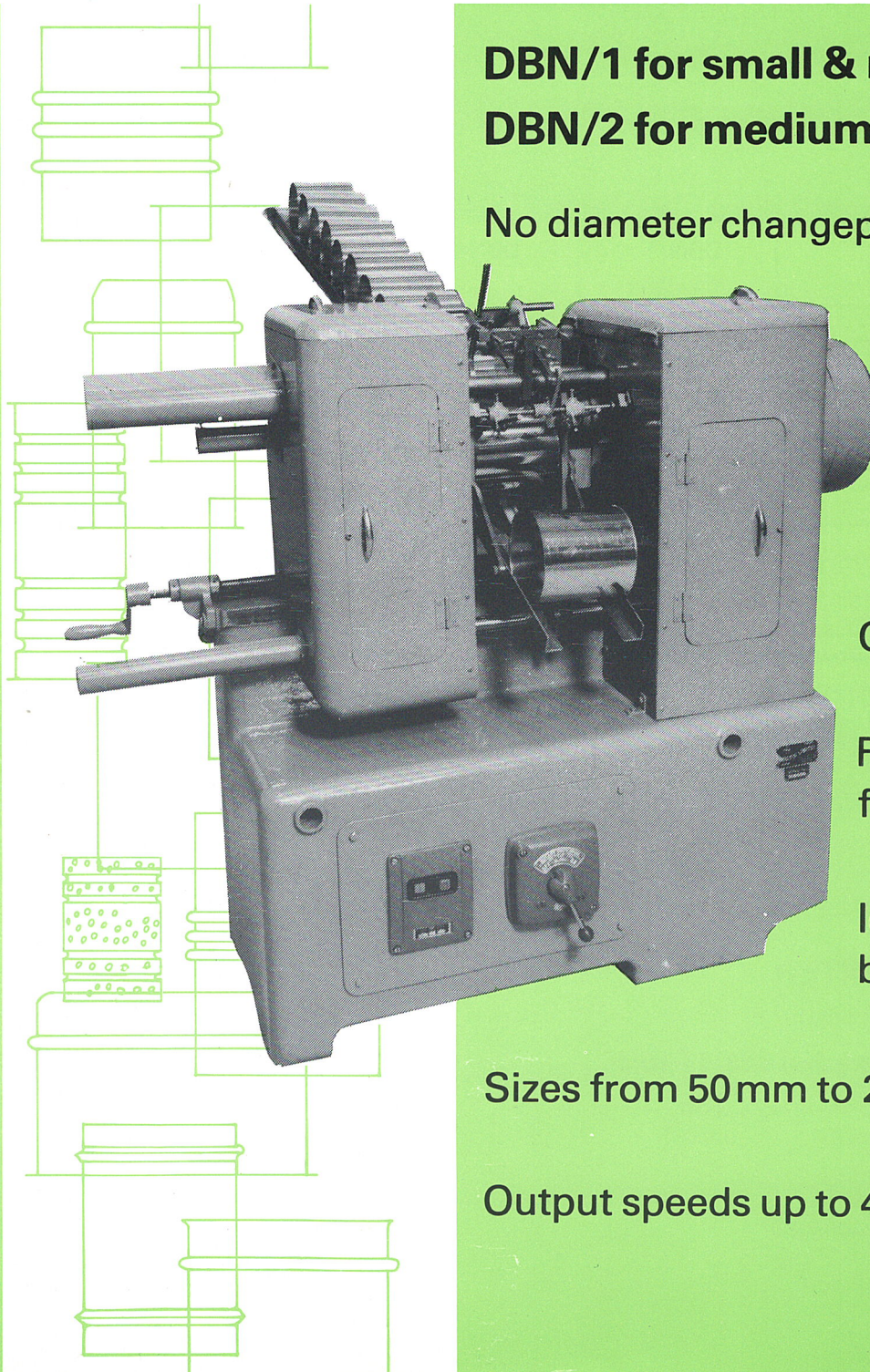
Quick size changes

**Fully automatic
feed system**

**Ideal for can body
beading**

Sizes from 50 mm to 280 mm

Output speeds up to 4000 per hour



The Meltog rotary flangers

These machines will flange both ends of can bodies or flange one end and bead and start the curl on the open end of can bodies designed for slip lid or plug lid closing.

The machines can be equipped with variable speed drive units.

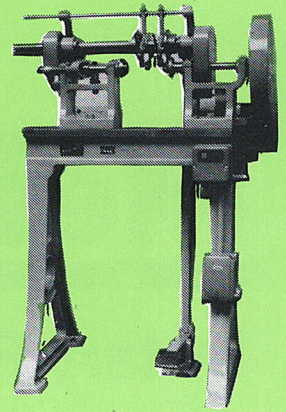
Special long tool movement parts are fitted to convert the standard machine to a cluster beading or body corrugating machine.

The semi-automatic flanger

MODEL DBN/1/2

A useful machine for semi-automatic can line production.

Output speeds up to 1200 per hour with a very wide size range.



SPECIFICATIONS	DBN/1	DBN/2	DBN/2CB Beader	DB/1
Minimum diameter	50	80	100	50
Maximum diameter	180	280	280	205
Maximum output speed	65/min.	45/min.	35/min.	20/min.
Maximum height standard m/c	305	385	350	270
Tool stroke length	27	58	114	20
Shipping size	142 x 76 x 142	152 x 91 x 142	152 x 91 x 142	100 x 80 x 140
Gross weight	775kg	610kg	620kg	360kg
Nett weight	622kg	510kg	520kg	260kg
Motor size	2.2kW	2.2kW	2.2kW	0.37kW

Note: Above specifications are standard machines. Special requirements can be considered.

Full details from sole original designers and manufacturers.

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*Specialist manufacturers of
filter and tube making machines.*